KIRIN GROUP MAJOR RISKS

Below is a list of key matters presenting risk to the Kirin Group strategies, businesses, and other activities, which could significantly impact investor assessment of the Group. These major risks are described in categories of "Risks in each business domain" and "Risks common to each business domain." Please note that matters determined to present potential risk in the future are based on the judgment of the Company as of the end of this fiscal year unless otherwise stated.

1) Risks in each business domain

Business area	Assumed risks	Major impacts in the event of risk occurrence
	 Risks related to responses to business environment changes Risks related to hikes in raw materials and fuel prices Risks related to failure of new businesses 	 Sales targets fall short due to changes in the market environment and preferences, fluctuations in product prices, actions of competitors or other factors. An increase in procurement costs due to hikes in raw materials and fuel prices affects manufacturing costs. New businesses fail to penetrate the market, resulting in a downturn in sales and profits and a delay in business plans.
Food & Beverages	Main countermeasures, awareness of risk situation, and other considerations The Food & Beverages domain, as Kirin Group's main business domain, is expected to be seriously affected in the case of risk being actualized. For existing businesses in the Food & Beverages domain, we have implemented measures against risks based on the knowledge we have amassed on changes in business environments. Further, while, in new businesses, we are working to reduce risk by assuming the possibility of facing new risks that differ from those we have faced in the past and implementing countermeasures. Moreover, we consider the potential direct impact of hikes in raw materials and fuel prices attributable to geopolitical risks on our revenue and the impact of the success or failure of the expansion of high value-added products on our medium- to long-term business plans as the Group's major risks. We will continue to closely monitor the situation and take appropriate risk control measures. (Specific countermeasures are stated in "1. MANAGEMENT POLICY, BUSINESS ENVIRONMENT, AND FUTURE CHALLENGES.")	

Business area	Assumed risks	Major impacts in the event of risk occurrence
	 Risk associated with maximizing the value of global strategic products Risk related to product quality and stable supply Risk related to research and development Risk related to government measures to reduce medical costs 	 The market penetration is not successful because of the expansion of the business area being slowed by delays in launch preparation and other factors, or difficulty in connecting with potential patients. Stable product supply is impeded by a sharp increase in demand or a tight supply and demand balance that raises concerns about product safety or quality. Growth potential and profitability in the future decline due to delayed enhancement of the pipeline Product prices are reduced due to pressure to lower medical costs in Japan and overseas and the ongoing shift to generic drugs is accelerated.
Pharmaceu- ticals	Main countermeasures, awareness of risk situation, and other considerations In the Pharmaceuticals domain, to maximize the value of global strategic products, we are implementing initiatives to spur market uptake and expanding business reach, centered on the United States and Europe. We believe it is also important that we strengthen our foundations such as a product quality assurance system and a stable production and supply system. More specifically, we have worked to secure product quality through monitoring by the Global Quality Assurance Committee and implementing products quality audits by an independent team specialized in audit within the Group and contractors. Also, we are expanding its network of contractors, investing in Group plants, visualizing a demand and supply plan, rolling out digital technology to enhance manufacturing operational efficiency. Japan and other countries are under growing pressure to curb medical costs. We closely monitor healthcare policy trends in each country and are strategically exploring ways to evaluate the value of products from various perspectives to ensure that we deliver life-changing pharmaceuticals and other products to patients. We are also assessing how the pricing of products put on the market impacts our business to earn reasonable revenues and continue to create innovative pharmaceutical products in compliance with rules and regulations in each country, while also gaining the understanding of our stakeholders. (Further details are stated in the Annual Securities Report of Kyowa Kirin Co., Ltd.)	

Business area	Assumed risks	Major impacts in the event of risk occurrence
Health	 Risk of not being able to provide differentiated products and services related to social issues Risk of delays in complying with laws and regulations in countries where we carry out overseas operations Risk of lack of human resources and organizational capabilities to conduct business Risks associated with product quality assurance, safety, or stockouts 	 The sales plan falls short due to the inability to formulate an effective business model. Global expansion is restricted, and plans to venture into overseas markets and expand business are delayed. Brands and reputations are damaged by product shortages, quality problems, insufficient evidences, inappropriate information dissemination, and other factors. The Group is unable to create synergy and build a high-profit model that involves the creation of new value.
Science	Main countermeasures,	awareness of risk situation, and other considerations
	do so by helping them build a foundation for heat changes in the social environment and enhancing Blackmores Limited and FANCL CORPORATIO working to establish a business model that will en- than our main business of food, we will enhance ou viewpoint to ensure prompt and bold decision-mail	he more effective and efficient resolution of our customers' health issues. We lth to tackle well-being issues that arise in response to medium- to long-term is the natural abilities of the human body. With the growth of newly acquired by and the creation of synergies within the Group as our top priorities, we are able us to achieve sustainable growth. In promoting business in domains other or organizational capability and strengthen governance from a risk management king and also to enable timely and appropriate risk control. ANAGEMENT POLICY, BUSINESS ENVIRONMENT, AND FUTURE

2) Risks common to each business domain

Item	Assumed risks	Major impacts in the event of risk occurrence
Securing and training of human resources	Main countermeasures, a The Kirin Group sees human resources as a sour human resources required for executing our mana that places greater emphasis on professional expe- that brings together human resources with diverse who turn their failures into learning opportunities,	 Organizational capabilities with competitive advantage are not achieved and management strategies cannot be promoted. Stagnant transition to an assumed system results in a decline in organizational capabilities, causing adverse effect in accomplishing management strategies.

Item	Assumed risks	Major impacts in the event of risk occurrence
Accelerating	 Risk that the Group will be inferior to competitors due to lack of progress in the use of digital technology, including AI Risk of falling behind in acquiring and training of DX experts 	 The inability to solve business issues leads to a decline in competitiveness and increased costs, resulting in a decrease in sales and profits. A shortage of employees required to promote DX results in a failure to increase organizational capability, delaying the achievement of positive outcomes of efficiency improvement and value creation.
the use of digital technology	the use of digital technology and data, improving to including AI, even in the processes for ensuring cu- enhance our organizational structure and strength Group company and division, by promoting intern	een working to create new value by transforming business processes through the efficiency of existing operations, and promoting the use of the technology, astomer understanding and product and service development. We will strive to then organizational capabilities to realize autonomous DX promotion in each al human resource development through our unique programs and by securing motion from outside the Group. We will continue to utilize and promote digital eading to the creation of innovation.

Item	Assumed risks	Major impacts in the event of risk occurrence
	 Risk of unexpected quality issues beyond the scope of quality assurance measures Risk of receiving orders for improvement or administrative guidance from authorities concerned due to failure to detect deficiencies in compliance with various quality-related laws and regulations 	 Product discontinuation, recall, or compensation claims lead to incurrence of high costs or restriction on business activities. A loss of trust of customers erodes our brand value.
	Main countermeasures, awareness of risk situation, and other considerations	
Quality	in the Kirin Group's Quality Policy that providing have declared its actions and approach to achievin were revised in light of environmental changes. E company in the Food & Beverages, Health Science Global Quality Management, we are continuously and services of reliable quality. To comply with abreast of trends in quality-related law amendmen centralized management and traceability system fo	approach, which forms the starting point of our business, we have established safe and reliable products and services to our customers is our top priority and g this in the Standards of Conduct. In January 2024, the Standards of Conduct By reflecting them in the quality management system retained by each Group ce, and Pharmaceuticals domains through the Principles of the Kirin Group's improving our quality assurance systems and operations to provide products have and regulations, we are building a quality assurance system by keeping ts in each domain and taking the necessary measures, as well as introducing a r raw material information at our main domestic operating companies. We will ture that values "customer-first and quality-focused" across the Group.

Item	Assumed risks	Major impacts in the event of risk occurrence
	• Risk of direct or indirect adverse effect on human rights for all people involved with the Kirin Group, including employees and business partners	 Our corporate value is undermined or we are forced to scale down or withdraw from business. We may have to pay fines or face litigation in cases we have violated laws and regulations, or we are subject to other economic penalties.
	Main countermeasures, a	awareness of risk situation, and other considerations
Human rights	Kirin Group Human Rights Policy in 2018, which Rights. In 2023, the Group revised the policy in li discrimination based on race, color, ethnicity, na religion, ideology and creed, sexual orientation an do not tolerate human trafficking, slave labor, force more specific, including a clear statement of the ke to respecting human rights and making a positive i	ghts is the foundation of all business activities, the Kirin Group formulated the complies with the United Nations Guiding Principles on Business and Human ne with international human rights norms. As before, we prohibit all forms of tionality, social status, family origin, gender, disability status, health status, d gender identity, and differences in job type and employment status, and we ed labor, and child labor in any part of our value chain. The revised version is y human rights issues assumed for each type of stakeholder. We are committed mpact on society by seeking understanding of and compliance with this policy and overseas as well as from various business partners involved in the value

Item	Assumed risks	Major impacts in the event of risk occurrence
Environment	 Physical risks of climate change Transition risks to a decarbonized society Risks of a delay in the development of technologies, etc., which could impede or delay the solution of environmental issues 	 Procurement costs increase due to decreased yields of agricultural raw materials caused by global warming, droughts and floods, or operations are suspended due to droughts and floods. Fuel costs and agricultural product costs increase due to carbon taxes. Inability to adequately respond to society's expectations results in a decline in corporate value.
	The Kirin Group has formulated the Kirin Gro environmental issues, and is working to achieve its transition risks such as carbon pricing, and impac resilience of our strategies through scenario analy policies and strategies and deepen our efforts. As f increasing the recycled plastic ratio in Japan to 50% oriented project with outside partners to recycle va- interrelated environmental issues on biological res- integrated manner, so we can pass a sustainable gl	up's Environmental Vision 2050 for comprehensively addressing various goal. For physical risks such as decreased yields of agricultural raw materials, ets on assets resulting from climate change, we assess financial impacts and sis based on the TCFD recommendations to make necessary revisions to our for the issue of plastic containers, we are steadily working towards our goal of 6 by 2027 (Kirin Group Plastic Policy). We are also working on a joint future- arious PET materials through chemical recycling. The Kirin Group will solve sources, water resources, containers and packaging, and climate change in an

Item	Assumed risks	Major impacts in the event of risk occurrence
	• Risk of globally strengthening restrictions on sale and advertisement/promotion of alcoholic beverages	Alcohol consumption reduces.Corporate value declines.
	Main countermeasures, a	awareness of risk situation, and other considerations
Adverse effect of alcohol consumption	sale and marketing of alcohol. In addition, in Fet drinking alcohol in a way that is good for health, in Japan. The Kirin Group is promoting initiative engaged in the alcoholic beverage business. In deve the Kirin Group Global Marketing Code for Res cooperation with IARD and other industry groups low-alcoholic beverages and have worked to spre	onsumption, the WHO is discussing the tightening of global regulations on the oruary 2012 the Ministry of Health, Labor and Welfare issued guidelines on and interest in the relationship between drinking and health is also increasing s to eradicate harmful alcohol consumption as a responsible corporate group eloping the alcoholic beverages business, we comply with laws and regulations, sponsible Drinking and strict voluntary standards, and promote activities in in Japan and overseas. We have also expanded the lineup of non-alcoholic and ad knowledge and raise awareness of appropriate ways of drinking alcoholic ses in our efforts to eradicate harmful alcohol consumption in line with changes

Item	Assumed risks	Major impacts in the event of risk occurrence
	• Risk of supply chain disruption caused by large-scale natural disasters such as earthquakes and typhoons, infectious diseases, impacts of geopolitical risks, or damage to subcontractors	 A disaster may force the closure of business sites, or cause a reduction or suspension of business activities. External environmental factors such as a sharp rise in sales volume due to abnormal weather and a shortage of drivers may cause delays in distribution or stockouts due to a lack of procurement, production, and logistics capabilities to keep up with supply.
Supply chain	Main countermeasures, awareness of risk situation, and other considerations	
Suppry chain	logistics problem and future driver shortages in Ja overseas. In each business, we are working to strengthening logistics capacity, and considering has formulated a business continuity plan (BCP) we point to develop countermeasures. We have pro-	disasters and accidents, there are concerns about the emergence of the 2024 apan, and the disruption of supply chains due to terrorism or political unrest reduce risks by improving the accuracy of supply and demand forecasts, alternative strategies. To respond to disasters and accidents, the Kirin Group th an all-hazard approach that focuses on management resources as the starting vided a BCP drill to multiple Group companies to check whether logistics strengthen our ability to respond to critical events and improve our resilience.

Item	Assumed risks	Major impacts in the event of risk occurrence
	 Market and exchange rate fluctuation risks Geopolitical and disaster risks Risk of violating laws and regulations such as the Subcontract Act Human rights and environmental risks in the supply chain 	 Greater than expected procurement costs suppress profits from business operations. Inability to secure raw materials required or delay in their delivery affects our manufacturing plans, leading to supply and demand adjustment and its prolongation. We face difficulty in procuring raw materials, leading to negative consequences such as a decline in corporate image and consumer boycott.
Procurement To address market and exchange rate fluctuation risks, we are working to reduce and stabilize costs through and currency hedging. To address geopolitical and disaster risks, we are diversifying suppliers and raising rate levels. We also monitor trends in the implementation and revision of laws and regulations related to procure the Subcontract Act and work with related departments to take appropriate action. In addition, recognizin associated with human rights and the environment in our supply chain as one of our key management is making efforts to establish a robust corporate structure and strengthen our organizational capabilities to expectations, such as by implementing human rights due diligence and using grievance mechanism. We hav with an explanation of the Kirin Group Sustainable Supplier Code, requesting them to submit written cons regularly confirming their status of compliance. Moreover, with a hotline and grievance mechanism for suppling place, we have been promoting sustainable procurement, by building close ties with suppliers.		isks, we are working to reduce and stabilize costs through long-term contracts disaster risks, we are diversifying suppliers and raising raw material inventory ion and revision of laws and regulations related to procurement work, such as tments to take appropriate action. In addition, recognizing responses to risks nt in our supply chain as one of our key management issues, we have been ructure and strengthen our organizational capabilities to fully meet growing its due diligence and using grievance mechanism. We have provided suppliers le Supplier Code, requesting them to submit written consent to the code, and foreover, with a hotline and grievance mechanism for suppliers to report issues

Item	Assumed risks	Major impacts in the event of risk occurrence
	• Risk of a cyber-attack, information security incident, or information leak	 A leak of personal information or important trade secrets results in a loss of customer trust and incurrence of claims for damage compensation. A cyber-attack causes business operations to be suspended or to be delayed due to the extended time required for recovery.
	Main countermeasures,	awareness of risk situation, and other considerations
Information security	cyber-attacks that are becoming more serious and major risks. We are working to strengthen counter access from the outside by establishing a security technical measures. We are also taking measures is basis to reduce the economic impact of cyber-atta	RT (Computer Security Incident Response Team) to respond to the threat of d is working on information security measures, which is one of the Group's measures against cyber-attack threats such as virus infection and unauthorized γ response system within the Group and implementing human, physical, and including risk transfer, for example, by taking out cyber insurance on a global acks. We believe that these measures have reduced the risk to below a certain nst unknown cyber threats while gathering a wide range of information. Information Security Report.)

Item	Assumed risks	Major impacts in the event of risk occurrence
Compliance	 Risk of behavior that is illegal or counter to social norms 	• Legal punishment, litigation, or social sanctions lead to a loss of customer trust.
	Main countermeasures, awareness of risk situation, and other considerations	
	The Kirin Group defines compliance as "fulfilling both legal and ethical responsibilities that society expects from us, not to mention adhering to laws, internal and external regulations and rules." We regularly hold training on compliance related matters, such as human rights, prevention of harassment and acts of corruption (including bribery), and responsible drinking, thereby facilitating the understanding and raising awareness of related rules. We also conduct an employee compliance awareness survey each year, which helps identify potential risks. Depending on the feedback from respondents, we verify and investigate the feedback and implement necessary measures, seeking to reduce risks. We also have put in place a whistleblowing system so that we can early detect potential risk events. This system includes a reporting desk in each Group company, direct lines to officers in charge of compliance or Audit & Supervisory Board Members, and global hotlines available to employees of overseas Group companies. We will continue to raise employees' awareness of compliance so that we can nurture a strong sense of ethics as expected by society, as well as complying with relevant laws and regulations.	

Item	Assumed risks	Major impacts in the event of risk occurrence
Finance and taxes	 Risk of fluctuations of value in Japanese yen due to exchange rate volatility Risk of inability to raise necessary funds due to changes in financial markets/rating, or risk of fluctuations in financing cost Risk of greater than expected tax expenses due to changes in taxation system in each jurisdiction or a disagreement with tax authorities in filing tax returns 	 Exchange rate fluctuations cause a change in the yen-translated value of financial statements denominated in local currencies and in the cost of procuring raw materials through foreign currency denominated transactions. Restrictions on fund procurement lead to a shortage of working capital and borrowings at high interest rates increase finance costs. Additional tax burdens will worsen business performance and social credibility.
	Main countermeasures, awareness of risk situation, and other considerations	
	Although the impact of changing market environments and exchange rates cannot be fully eliminated, the Kirin Group has managed to lower the probability that such changes significantly impact its operating results and financial position by using derivatives and other hedging instruments. Specifically, we have reduced the potential impact of these changes on risks associated with funds by diversifying the sources of funding and improving capital efficiency by centrally controlling the Group's cash position. We have also lowered the probability of significant tax risks by thoroughly fulfilling our tax payment obligations in compliance with the applicable taxation system.	

We are exposed to a variety of risks other than the above, including reputational risks, geopolitical risks, risks associated with business investments, and risks associated with a revision to laws and regulations. By recognizing these risks, we will strive to prevent them from occurring and ensure prompt response.